



Electric vehicle routing problem with single or multiple recharges

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WHAT IS VRP?

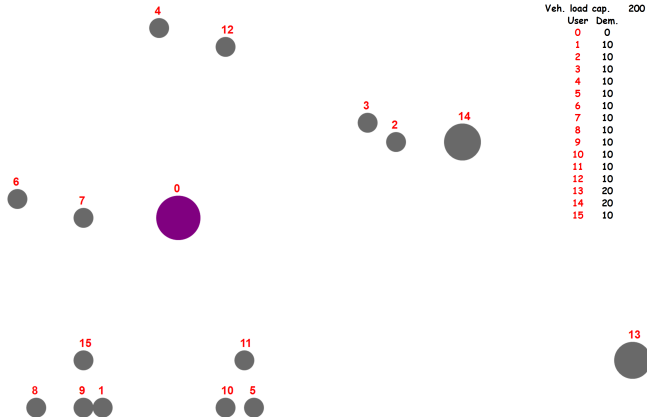


FIGURE: Capacitated VRP - instance *c106C15*, [1]: 15 users

WHAT IS VRP?

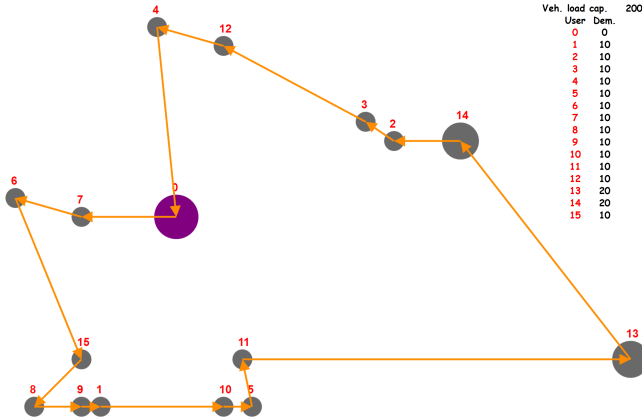


FIGURE: CVRP: $v = 1$, $t_d = 196.03$

WHAT IS VRP?

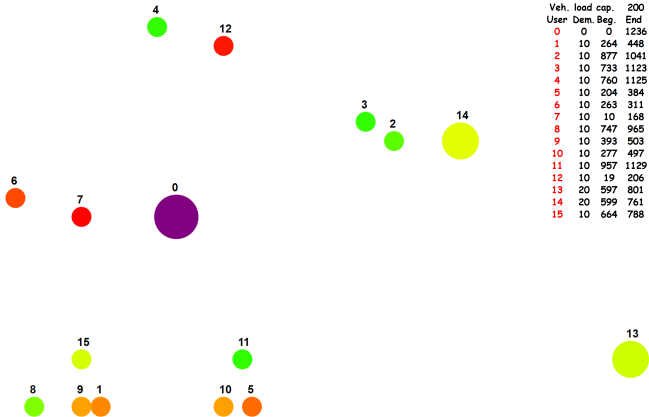


FIGURE: VRP with time windows - instance *c106C15*, [1]: 15 users

WHAT IS VRP?

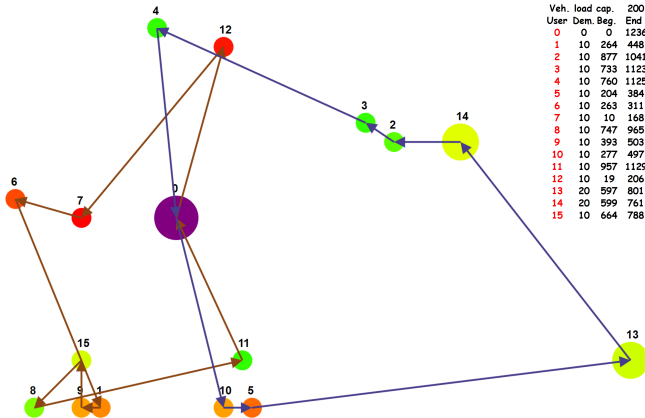


FIGURE: VRPTW: $v = 2$, $t_d = 274.35$

WHY ELECTRIC VEHICLES?

- Pros
 - Do not have local GHG emission
 - Produce minimal noise
 - Can be powered from renewable energy sources
 - Independent on the fluctuating fossil oil prices
 - Lower maintenance cost

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- Pros
 - Do not have local GHG emission
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 - Independent on the fluctuating fossil oil prices
 - Lower maintenance cost
- Cons
 - Battery capacity → Range - 160 - 240 km → operational limitations: frequent visits to charging stations
 - Range anxiety
 - Purchase price
 - Battery lifetime and price

WHAT IS E-VRP?

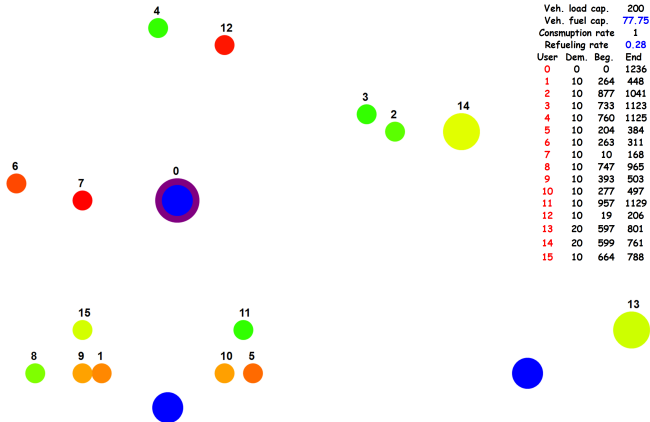


FIGURE: Electric VRPTW - instance *c106C15*, [1]: 15 users

WHAT IS E-VRP?

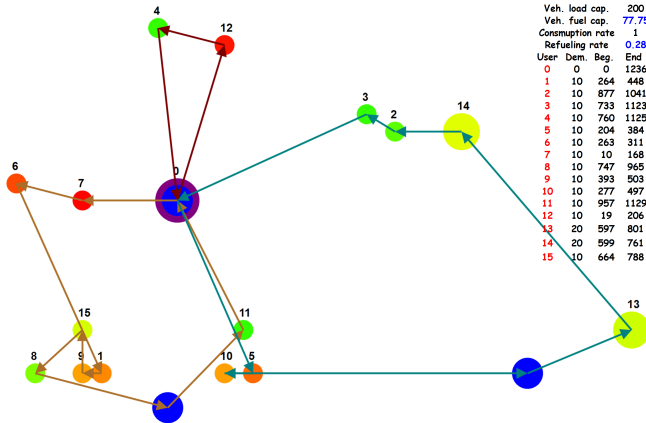


FIGURE: E-VRPTW: $v = 3$, $t_d = 275.13$

E-VRPTW - MIXED INTEGER LINEAR PROGRAM

- Schneider et al. [1], formulated E-VRPTW as MILP eqs. (1-9)

TABLE: E-VRPTW - MILP notations

	Name	Description
	$V = \{1, \dots, N\}$	Set of geographically scattered customers
	F	Set of CSs for BEVs
	F'	Virtual set of CSs
	β	Number of virtual CSs per CS
	$0, N + 1$	Depot
$A = \{(i, j) i, j \in V_{0, N+1} \cup F', i \neq j\}$		Set of arcs
$x_{ij} = \{0, 1\}$		Binary variable
	C, Q	Load and battery capacity
	r, g	Energy consumption and recharge rate
$s_i, [e_i, l_i], i \in V_{0, N+1} \cup F'$		Service time and time window
$q_i, i \in V_{0, N+1} \cup F'$		Load demand
$\tau_i, u_i, y_i, i \in V_{0, N+1} \cup F'$		Arrival time, remaining load and bat. cap.

E-VRPTW - MIXED INTEGER LINEAR PROGRAM

$$\min \sum_{j \in V \cup F'} x_{0j} \quad (1)$$

$$\min \sum_{i \in V_0 \cup F', j \in V_{N+1} \cup F', i \neq j} d_{ij} x_{ij} \quad (2)$$

$$(t_{ij} + s_i + l_0) x_{ij} + \tau_i - \tau_j \leq l_0, \forall i \in V_0, \forall j \in V_{N+1} \cup F', i \neq j \quad (3)$$

$$(t_{ij} + l_0 + gQ) x_{ij} - g y_i + \tau_i - \tau_j \leq l_0, \forall i \in F', \forall j \in V_{N+1} \cup F', i \neq j \quad (4)$$

$$e_j \leq \tau_j \leq l_j, \forall j \in V_{0,N+1} \cup F' \quad (5)$$

$$(q_i + C) x_{ij} + u_j - u_i \leq C, \forall i \in V_0 \cup F', \forall j \in V_{N+1} \cup F', i \neq j \quad (6)$$

$$0 \leq u_j \leq C, \forall j \in V_{0,N+1} \cup F' \quad (7)$$

$$(rd_{ij} + Q) x_{ij} + y_j - y_i \leq Q, \forall j \in V_{N+1} \cup F', \forall i \in V, i \neq j \quad (8)$$

$$0 \leq y_j + rd_{ij} x_{ij} \leq Q, \forall j \in V_{N+1} \cup F', \forall i \in 0 \cup F', i \neq j \quad (9)$$

INITIAL SOLUTION

Algorithm 1 k -Time Oriented Nearest Neighbor Heuristic (k – TONNH)

```

1: Open new vehicle and set the current customer  $i$  to be the depot
2: while there are no unserved customers do
3:   Initialize set  $C_1$  with unrouted customers that are reachable from  $i$  according to vehicle load
   capacity, customer time window and depot time window
4:   Initialize set  $C_2$  to be an empty set
5:   for each customer  $j$  in  $C_1$  do
6:     if there is enough energy to reach  $j$  from  $i$  and then the depot from  $j$  then
7:       Add  $j$  to the  $C_2$ 
8:     else if the segment from  $i$  to  $j$  and then from  $j$  to the depot is feasible by inserting
       nearest CS between the depot and  $i$  and/or between  $i$  and  $j$  and/or between  $j$  and the
       depot then
9:       Add  $j$  to the  $C_2$  with appropriate placement of CS
10:    end if
11:  end for
12:  if  $C_2$  is not empty then
13:    From  $k$  customers in  $C_2$  that minimize the function  $\delta_1 d_{ij} + \delta_2 t_{ij}^s + \delta_3 t_{ij}^w$  select one at
    random, add it to the current vehicle and set the selected customer as customer  $i$ 
14:  else
15:    Close the current vehicle, open new vehicle and set the current customer  $i$  to be the
    depot
16:  end if
17: end while

```

EXAMPLE - $k = 3$

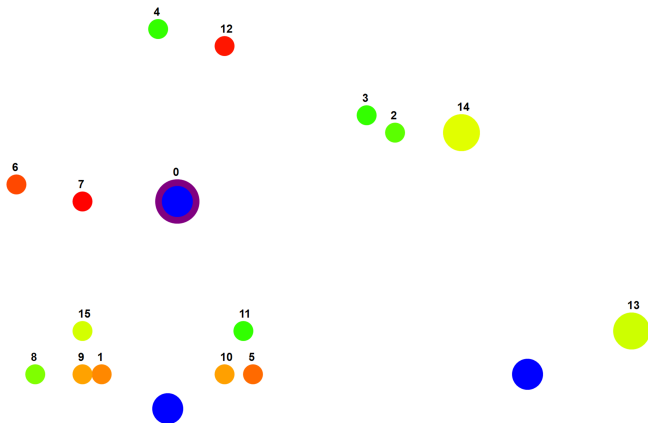


FIGURE: E-VRPTW - instance $c106C15$, [1]: 15 users

EXAMPLE - $k = 3$

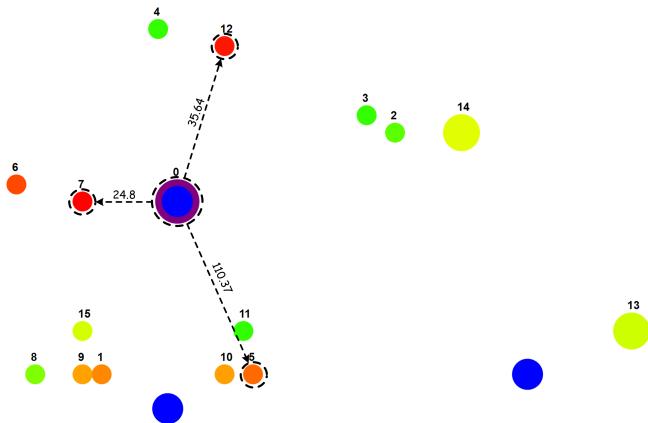


FIGURE: First step - possible users

EXAMPLE - $k = 3$

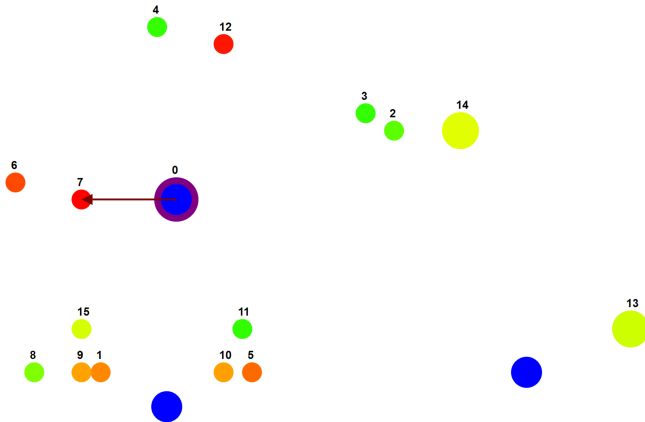


FIGURE: First step - user added to vehicle

EXAMPLE - $k = 3$

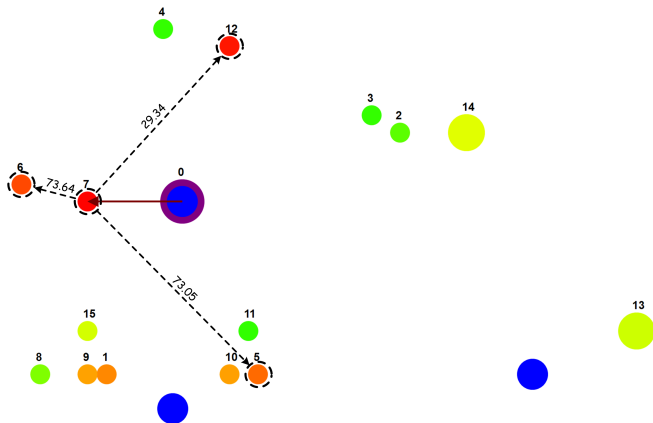


FIGURE: Second step - possible users

EXAMPLE - $k = 3$

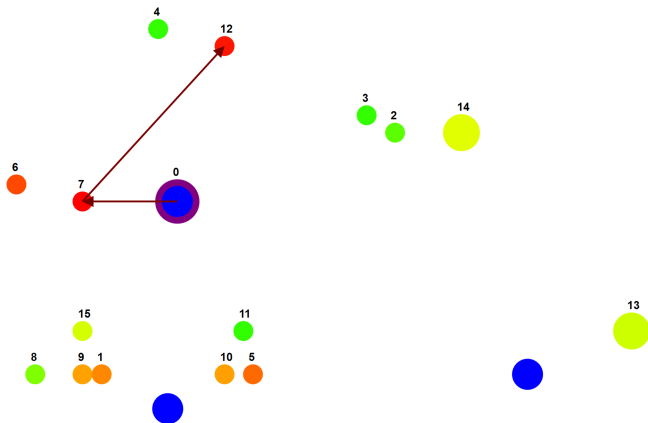


FIGURE: Second step - user added to vehicle

EXAMPLE - $k = 3$

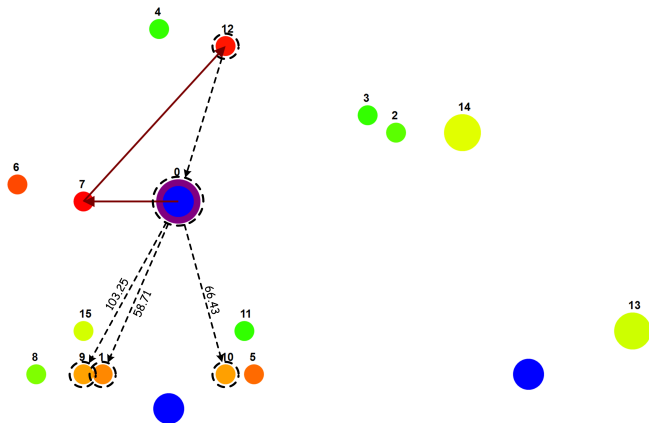


FIGURE: Third step - possible users

IMPROVEMENT HEURISTICS

- **Adaptive Large Neighborhood Search (ALNS)**
 - Adaptive removal and insertion of users and stations in the solution - removal and insertion operators

IMPROVEMENT HEURISTICS

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TABLE: Removal and insertion operators

User	Removal		Insertion	
	Station	Route	User	Station
<i>random</i>	<i>random</i>	<i>greedy NRR</i>	<i>greedy</i>	<i>greedy</i>
<i>worst distance</i>	<i>worst distance</i>		<i>regret-2</i>	<i>best</i>
<i>worst time</i>			<i>regret-3</i>	<i>greedy with com.</i>
<i>shaw</i>			<i>time-based</i>	
<i>proximity-based</i>			<i>zone</i>	
<i>demand-based</i>				
<i>time-based</i>				
<i>zone</i>				
Options: with preceding/succeeding station				

IMPROVEMENT HEURISTICS

- **Adaptive Large Neighborhood Search (ALNS)**

- Adaptive removal and insertion of users and stations in the solution - removal and insertion operators
- The operators selected in next iterations are selected by roulette wheel strategy based on their probability
- After each iteration for each removal and insertion operator (except the GNRR) scores are added ($\sigma_3 \leq \sigma_2 \leq \sigma_1$):
 - ▶ σ_1 if new best solution is found
 - ▶ σ_3 if new solution is better than the current solution
 - ▶ σ_2 if new solution is worse than the current solution but is accepted due to the simulated annealing acceptance criteria

ALNS - ALGORITHM

Algorithm 2 Adaptive Large Neighborhood Search (ALNS) [2]

```
1: while iteration limit not met do
2:   Every  $N_{RR}$  iterations select and perform route removal and customer insertion procedures
   coupled with greedy station insertion to make the solution energy feasible
3:   Every  $N_{SR}$  iterations select and perform station removal and insertion procedures
4:   Select and perform customer removal
5:   if partial solution is energy infeasible then
6:     Perform greedy station insertion to make the partial solution energy feasible
7:   end if
8:   if partial solution is energy feasible then
9:     Select and perform customer insertion
10:  end if
11:  if solution is feasible then
12:    Apply acceptance criteria to accept or reject the solution
13:  end if
14:  Every  $N_C/N_S$  iterations update operators weights and probabilities
15: end while
```

EXAMPLE

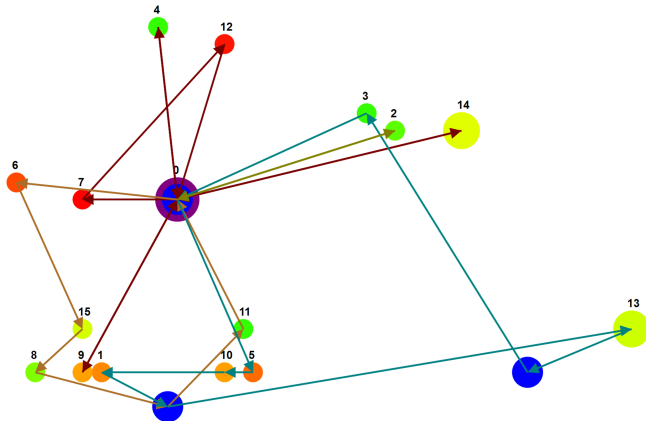


FIGURE: Initial solution: $M = 4$, $D = 497.91$

EXAMPLE

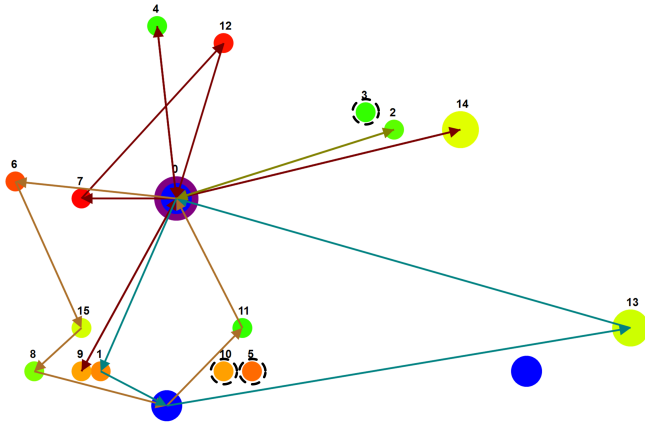


FIGURE: $v = 4$, $t_d = 463.27$

EXAMPLE

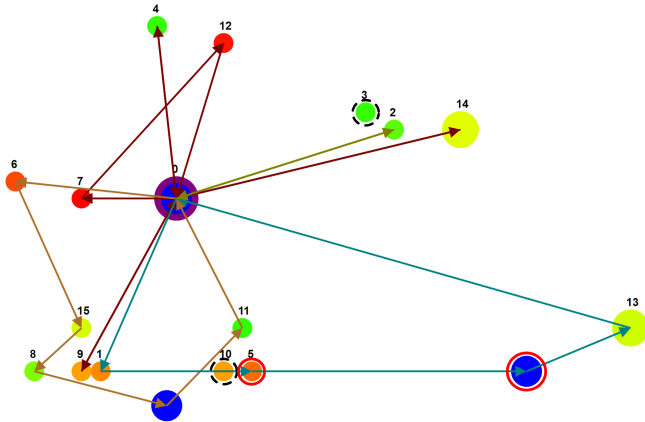


FIGURE: $v = 4$, $t_d = 462.47$

EXAMPLE

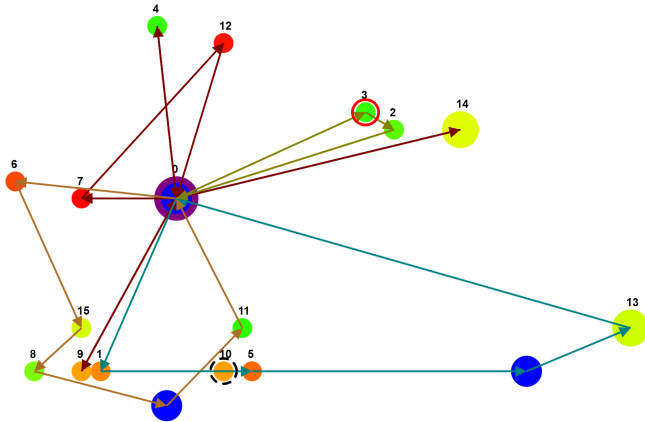


FIGURE: $v = 4$, $t_d = 464.09$

EXAMPLE

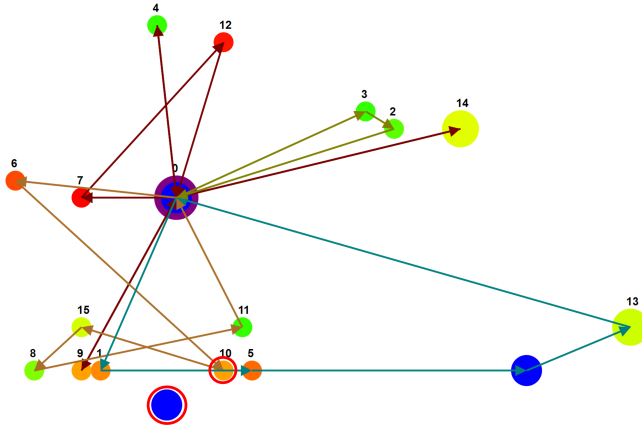


FIGURE: $v = 4$, $t_d = 488.59$

BENCHMARK INSTANCES

- E-VRPTW instances of Schneider et al. [1]
 - 36 small instances - 5, 10 and 15 users - **Exact** → **MATLAB 2016B (MILP) & ALNS**
 - 56 large instances - 100 users and 21 stations - **ALNS**
- Parameters for ALNS are presented in article and [2]
- Observed two different recharge policies
 - **Multiple** recharge policy - allowing multiple recharges during the route, but no more than two consecutive recharges
 - **Single** recharge policy - allowing only one recharge per route

SMALL INSTANCES

- Number of virtual stations (β) significantly influences the problem complexity
- ALNS was able to produce high quality solutions in much lesser time

TABLE: Results on small E-VRPTW instances

Inst	Schneider et al. [1]			$\beta = 1$				$\beta = 2$			
	v	d	t_d	N_v	N_d	t_v	t_d	N_v	N_d	t_v	t_d
5(12)	17	2.27	29.65	12(11)	12(10)	0.06	0.04	12(12)	12(12)	94.33	11.17
10(12)	25	3.62	175.68	12(10)	12(10)	41.6	2.32	12(9)	10(8)	363.02	542.18
15(12)	32	4.33	1284.61	7(5)	<u>7(4)</u>	384	<u>334.56</u>	—	<u>8(3)</u>	—	<u>540.93</u>

Inst	Schneider et al. [1]			ALNS _M				ALNS _S			
	v	d	t_d	v	Δ_d	t_{vd}	N_s	v	Δ_d	t_{vd}	N_s
5	17	2.27	29.65	17	0.00	2.82	31	27	7.12	2.75	19
10	25	3.62	175.68	25	0.00	1.76	47	38	2.32	2.13	32
15	32	4.33	1284.61	32	-0.52	2.47	57	<u>41</u>	<u>5.82</u>	<u>1.96</u>	<u>32</u>

LARGE INSTANCES

- Compared to the solutions of Schneider et al. [1]
 - ALNS with multiple recharge policy produced 3.6% more vehicles with difference in total traveled distance within 1%
 - ALNS with single recharge policy produced 17% more vehicles and increased total traveled distance in average by 1.79%

TABLE: Results on large E-VRPTW instances

Inst	Schneider et al. [1]		ALNS _M				ALNS _S				ALNS _M ^{init}	
	<i>v</i>	<i>d</i>	<i>v</i>	Δ_d	<i>t_{vd}</i>	<i>N_s</i>	<i>v</i>	Δ_d	<i>t_{vd}</i>	<i>N_s</i>	<i>v</i>	Δ_d
c1	96	9.43	99	-0.98	85.72	82	110	7.76	58.83	71	172	124.93
c2	32	5.13	32	0.00	90.05	31	32	0.27	62.08	29	44	147.88
r1	154	15.12	161	-1.48	91.42	199	84	7.23	36.92	69	236	56.72
r2	29	10.07	31	-0.91	182.15	42	34	0.22	105.04	31	42	70.69
rc1	105	11.28	108	0.43	62.21	131	—	—	—	—	178	91.52
rc2	25	9.18	26	0.35	128.74	42	34	-6.49	74.28	23	36	64.94

CONCLUSION & FUTURE RESEARCH

- Conclusion
 - Number of virtual stations (β) significantly influences the problem complexity when solving the problem exactly
 - The applied ALNS for multiple recharge policy produced high-quality solutions in reasonable time
 - Single recharge policy produced in average one additional vehicle per instance, but with lower number of charging stations visited - better approximates the real-life conditions
- Future research
 - Further improve the metaheuristic efficiency and computation time
 - Selection of available charging technology and partial recharge

THE END

Questions?
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LITERATURE I

- [1] M. Schneider, A. Stenger, and D. Goeke, "The electric vehicle-routing problem with time windows and recharging stations," *Transportation Science*, vol. 48, no. 4, pp. 500–520, 2014. [Online]. Available: <https://doi.org/10.1287/trsc.2013.0490>
- [2] M. Keskin and B. Çatay, "Partial recharge strategies for the electric vehicle routing problem with time windows," *Transportation Research Part C: Emerging Technologies*, vol. 65, pp. 111 – 127, 2016. [Online]. Available: <http://www.sciencedirect.com/science/article/pii/S0968090X16000322>